



ASSEMBLY INSTRUCTIONS

1. Remove blue protective film prior to assembly, place sheets on scratch free surface.

Note: At first only assemble fasteners finger tight.

2. Fasten FLAT SIDE to SUPPORT BRACKET x 2.

3. Fasten 2 x FOLDED FRONT to 1 x FLAT SIDE

4. Fasten the second FLAT SIDE to the 2 FOLDED FRONT.

Important: ensure that the notches located at base of the both FLAT SIDE sheets are aligned

5. Assemble GEAR GUARD FEEDER and the GEAR GUARD inside the hopper.

Important: The GEAR GUARD FEEDER must be located on side where the two notches in the FLAT SIDE sheets align.

6. Loosely bolt SUPPORT BRACKETS to mill frame to ensure that parts are square and aligned.

7. Gradually tighten all fasteners using two spanners and or sockets in combination, hold the bolt stationary whilst tightening the nut with the other spanner otherwise bolt may not reach desired torque.

8. Tighten and torque all fasteners for a second time.

Important: Periodically tighten bolts..

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SHEET METAL 1	FLAT SIDE	2
2	SHEET METAL 2	FOLDED FRONT	2
4	SHEET METAL 4	SUPPORT BRACKET	2
5	SHEET METAL 5	GEARD GUARD FEEDER	1
6	M4 X 10	M4 FASTENERS	22
7	M4 NUT	M4 NYLON LOCKNUTS	22
8	SHEET METAL 8	FINGER GUARD	1