

SECTION 18

INDEX

BRAND	APPLICATION	CROSS-REFERENCE	PROTEX KIT	PAGE
EATON	EFA12F4, EFA13F5 AXLE	1008431-BM, 806355-BM, 806355B	KPK102	18.2
	E-1000I, E-1200I, E-1320I AXLE	823078	KPK105	18.2
FORD	LNT8000, LTL9000, LTS9000 TRUCKS	D6HZ-3111A	KPK100	18.2
IVECO	EUROCARGO, EUROCARGO TECTOR	1904696	KPK205	18.4
	EUROCARGO	1904697	KPK206	18.4
	EUROCARGO, EUROSTAR, EUROTECH	1904698, 2992185	KPK207	18.4
MACK	R & F MODEL HEAVYWEIGHT (EARLY) TRUCKS	301SQ47CP1	KPK103	18.2
	SUPERLINER & ULTRALINER W/- 9 TONNE AXLE FA616, FA617, FAW18 TRUCKS	301SQ52A	KPK104	18.2
MAN	F2000, LION, NG, NU, TGA TRUCKS	81442056030,81442056031	KPK201	18.3
	F90 TRUCKS	81363050015S	KPK202	18.3
	F90 TRUCKS	81363050014, 81363050016, 81363050016S, 81363056001	KPK203	18.3
MERCEDES	LK/LN2, NG, SK SERIES TRUCKS	3463300019, 3465860033	KPK202	18.3
	LK/LN2, NG, SK SERIES TRUCKS	3463300119, 3465860133,	KPK203	18.3
	NG, SK TRUCKS	3913300019, 3915860033,	KPK204	18.3
MERITOR / ROCKWELL	FF931 AXLE	R200051	KPK100	18.2
	FL931, FL933-FL941, FL943 AXLE	KIT198, R200198, 474520C91	KPK101	18.2
	FF931, FF932, FF933-FF941, FF942, FF943 AXLE	R200195, 549800C91	KPK106	18.3
SCANIA	4 SERIES, 114, 124, 144 TRUCKS	1403808, 1348296, 550257, 550284	KPK200	18.3
VOLVO	FL6 TRUCKS	20751021	KPK208	18.4
	B12, F10, F12, F16, FH16, FL10, FL12, FL6, FL7, FM10, FM12, FM7, FS7, N10, NH12 TRUCKS & BUSES	276031, 270912, 271142, 276023, 3090266	KPK209	18.4
	FH12, FH16, FL6, FM12, FM7, FM9, FM10 TRUCKS	3093731	KPK210	18.4
	FL SERIES TRUCKS	82077724	KPK211	18.5
	FL6, FL6-12, FL6-15 TRUCKS	276033, 276193	KPK212	18.5

MATERIAL SPECIFICATIONS..... 18.6

KPK100	REPLACES	D6HZ-3111A, R200051	KPK103	REPLACES	301SQ47CP1
APPLICATION	FORD LNT8000, LTL9000, LTS9000, ROCKWELL FF931 AXLE		APPLICATION	MACK R & F MODEL HEAVYWEIGHT (EARLY)	
KPK101	REPLACES	KIT198, R200198, 474520C91	KPK104	REPLACES	301SQ52A
APPLICATION	MERITOR (ROCKWELL) AXLES FL931, FL933-FL941, FL943		APPLICATION	MACK SUPERLINER & ULTRALINER W/- 9 TONNE AXLES FA616, FA617, FAW18	
KPK102	REPLACES	1008431-BM, 806355-BM, 806355B	KPK105	REPLACES	823078
APPLICATION	EATON AXLES EFA12F4, EFA13F5		APPLICATION	EATON AXLES E-1000I, E-1200I, E-1320I	

KPK106	REPLACES	R200195, 549800C91	KPK202	REPLACES	3463300019, 3465860033, 81363050015S
APPLICATION	MERITOR (ROCKWELL) AXLES FF931, FF932, FF933-FF941, FF942, FF943		APPLICATION	MAN - F90 TRUCKS, MERCEDES - LK/LN2, NG, SK SERIES TRUCKS	
					
KPK200	REPLACES	1403808, 1348296, 550257, 550284	KPK203	REPLACES	3463300119, 3465860133, 81363050014, 81363050016, 81363050016S, 81363056001
APPLICATION	SCANIA - 4 SERIES, 114, 124, 144 TRUCKS		APPLICATION	MAN - F90 TRUCKS, MERCEDES - LK/LN2, NG, SK SERIES TRUCKS	
					
KPK201	REPLACES	8144205603081442056031	KPK204	REPLACES	3913300019, 3915860033
APPLICATION	MAN - F2000, LION, NG, NU, TGA TRUCKS		APPLICATION	MERCEDES - NG, SK TRUCKS	
					

KPK205	REPLACES	1904696	KPK208	REPLACES	20751021
APPLICATION	IVECO EUROCARGO, EUROCARGO TECTOR		APPLICATION	VOLVO - FL6 TRUCKS	
					
KPK206	REPLACES	1904697	KPK209	REPLACES	276031, 270912, 271142, 276023, 3090266
APPLICATION	IVECO EUROCARGO		APPLICATION	VOLVO - B12, F10, F12, F16, FH16, FL10, FL12, FL6, FL7, FM10, FM12, FM7, FS7, N10, NH12 TRUCKS & BUSES	
					
KPK207	REPLACES	1904698, 2992185	KPK210	REPLACES	3093731
APPLICATION	IVECO EUROCARGO, EUROSTAR, EUROTECH		APPLICATION	VOLVO - FH12, FH16, FL6, FM12, FM7, FM9, FM10 TRUCKS	
					

DESCRIPTION	MATERIAL SPECIFICATION	HEAT TREATMENT	SURFACE FINISH
KING PINS	SAE8620	CASE CARBURIZING CASE DEPTH MIN. 1.2 mm HARDNESS 57-63 HRC	GROUND, MACHINED & OILED
KING PIN BUSHES	BIMETAL - SAE7922, GRADE HF2 BRONZE - SAE40 (UNSC83600)	- MIN 60BHN	NATURAL MACHINED
BEARINGS	NEEDLE ROLLER SAE1010 - EDD SAE52100 THRUST BALL BEARING SAE52100 SAE52100 SAE52100 SAE1010 THRUST ROLLER BEARING SAE52100 SAE52100 SAE52100 SAE1010-CRCA AMS3217/2C(NBR)	CASE CARBURIZING, HARDENED & TEMPERED CASE DEPTH 1.2 mm HARDNESS 30-40 HRC NEEDLE - THRU' HARDENED 55-65 HRC. TOP - THRU' HARDENED 55-65 HRC. BALL - THRU' HARDENED 55-56 HRC. BOTTOM - THRU' HARDENED 55-65 HRC. RIVET TOP - THRU' HARDENED 55-65 HRC. ROLLER - THRU' HARDENED 55-56 HRC. BOTTOM - THRU' HARDENED 55-65 HRC. - AMS3217/2C(NBR): 65-75 SHORE A	GROUND, MACHINED & OILED GROUND, MACHINED & OILED MACHINED & OILED GROUND, MACHINED & OILED MACHINED & OILED MACHINED & OILED MACHINED & OILED GROUND, MACHINED & OILED MACHINED & OILED NATURAL BLACK IN COLOUR
LOCK PINS & FLANGE NUTS	LOCK PINS - SAE4140 FLANGE NUTS - SAE1040	THRU' HARDENED 31-39 HRC THRU' HARDENED 18-24 HRC	BLACKODIZING (BLACK OXIDE) ZINC ELECTROPLATING
SCREWS & SPRING WASHERS	SCREWS - GRADE 8, SAE4140 SPRING WASHERS - SAE1018	THRU' HARDENED 31-39 HRC -	BLACKODIZING (BLACK OXIDE) ZINC ELECTROPLATING (CLEAR)
GREASE FITTINGS	SAE1018	-	ZINC ELECTROPLATING (CLEAR)
GASKETS	PAPER - CELLULOSE SHEET RUBBER METAL SAE1010 - CRCA AMS3217/2C (NBR)	GOOD RESISTANCE TO OIL, FUEL & WATER UP TO 170° C (YELLOW/BLUE) - 65-75 SHORE A	ZINC PHOSPHATE 30-80 mg/SF NATURAL
OIL SEALS	SAE1010 (ASTM:A:620) AMS3217/2C (NBR)	- 65-75 SHORE A	LACQUERED NATURAL
SHIMS	SAE1010	-	NATURAL